



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - IS 1264 Grade DCB 2

Standard Specification for Brass Gravity Die Casting

Group - Non-Ferrous Zinc Alloy

Sub Group - IS 1264 Brass Gravity Die Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Tin	Sn %	1.000 max.	As-Cast	
Lead	Pb %	0.500 - 2.500		
Nickel	Ni %	1.000 max.		
Iron	Fe %	0.500 max.		
Aluminium	Al %	0.200 - 0.800		
Manganese	Mn %	0.500 max.		
Silicon	Si %	0.050 max.		
Other	Ot%	2.000 max.		
Copper	Cu %	58.000 - 63.000	Mechanical Properties	
Zinc	Zn %	Balance	Tensile Strength in Mpa	-
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

ONE STOP SOLUTION FOR METAL PARTS